

LRQA Verification Limited hereby certifies that the company:

Stera Technologies Oy, Turku Tierankatu 5 FI-20520 TURKU Finland

has furnished proof to fulfil the quality requirements for welding according to:

ISO 3834 - 2:2021

Quality requirements for fusion welding of metallic materials - Part 2:

Comprehensive quality requirements

in the extent mentioned on the schedule of this certificate.

This certificate is valid only in association with the certificate schedule bearing the same number.

Approval Certificate No: Original Approval : 5 June 2017

HEQ0005593/4

Current Certificate : 5 June 2022

Certificate Expiry : 4 June 2027

R. van de Schoor on behalf of LRQA Verification Ltd.

Page 1 of 12



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Birmingham B37 7ES.

A subsidiary of LRQA Group Limited.

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Stera Technologies Oy, Turku Tierankatu 5, FI-20520 TURKU, Finland

Head Office: Activities:

Stera Technologies Oy, Turku

Tierankatu 5,

FI-20520 TURKU, Finland

Pole cores for electric motors and generators,

Customer products

Locations: Activities:

Stera Technologies Oy, Tammela

Valtaimenkuja 80, 30100 FORSSA

Finland

Cabins for working vehicles; crane components,

Customer products

Stera Technologies Oy, Paimio

Volttitie 3, 21530 PAIMIO

Finland

Welded heat exchangers for ventilation systems; Welded terminal boxes and steel covers for electric motors and generators,

Customer products

Stera Technologies AS, Allika

Angerja Tee 53

EST-76911 HÜÜRU,

Estonia

Welded components for working vehicles and cranes, hydraulicand fuel tanks, lifting industry applications, welded heat exchangers for ventilation systems, welded terminal boxes and

steel covers for motors and generators,

Customer products

Stera Technologies Oy, Kaavi

Varikkotie 2, 73600 KAAVI

Finland

Welded and machined components and assemblies for working vehicle, electric and lifting industry applications and welded

hydraulic- and fuel oil tanks,

Customer products

Approval Certificate No: **Original Approval** 5 June 2017

HEQ0005593/4

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Stera Technologies Oy, Turku Tierankatu 5, FI-20520 TURKU, Finland

ISO 3834-2:2021 Scope of Activity

Type of products Pole cores for electric motors and generators; customer products

Product standards Customer specifications and specified standard

Parent materials groups Welding and allied processes (ISO/TR 15608) (ISO 4063)

1.1, 1.2, 3.2

Welding Co-ordinator(s)

Name Qualification

Petri Piispanen IWS Certificate no. FI02166

Approval Certificate No: Original Approval : 5 June 2017

HEQ0005593/4

Current Certificate : 5 June 2022

Certificate Expiry : 4 June 2027

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LRQA Verification Limited hereby certifies that the company:

Stera Technologies Oy, Tammela Valtaimenkuja 80, 30100 FORSSA, Finland

has furnished proof to fulfil the quality requirements for welding according to:

ISO 3834 - 2:2021

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Stera Technologies Oy, Tammela Valtaimenkuja 80, 30100 FORSSA, Finland

ISO 3834-2:2021 Scope of Activity

Type of products Cabins for working vehicles; crane components; customer products.

Product standards Customer specifications and specified standard.

Parent materials groups (ISO/TR 15608)

1, 1.2, 2.2, 3.2, 8.1

Welding and allied processes

(ISO 4063) 135, 212

Welding Co-ordinator(s)

Name Qualification

Petri Piispanen IWS Certificate no. Fl02166 Jussi Sipiläinen IWS Certificate no. Fl02511

Approval Certificate No:

HEQ0005593/4

Original Approval

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5 June 2017

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Paimio
Volttitie 3,
21530 PAIMIO
Finland

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Stera Technologies Oy Paimio Volttitie 3, 21530 PAIMIO Finland

ISO 3834-2:2021 Scope of Activity

Type of products Welded heat exchangers for ventilation systems; Welded terminal

boxes and steel covers for electric motors and generators.

Product standards Customer specifications and specified standard.

Parent materials groups Welding and allied processes

(ISO/TR 15608) (ISO 4063)

1.1, 1.2, 8.1

Welding Co-ordinator(s)

Name Qualification

Petri Piispanen IWS Certificate no. Fl02166

Approval Certificate No: Original Approval : 5 June 2017

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Stera Technologies AS
Allika
Angerja Tee 53
EST-76911 HÜÜRU,
Estonia

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Stera Technologies AS Allika **Angerja Tee 53** EST-76911 HÜÜRU, **Estonia**

ISO 3834-2:2021 Scope of Activity

Type of products

Welded components for working vehicles and cranes, hydraulic- and fuel tanks, lifting industry applications, welded heat exchangers for ventilation systems, welded terminal boxes and steel covers for motors and generators.

Product standards Customer specifications and specified standard.

Parent materials groups (ISO/TR 15608)

1.1, 1.2, 2.2, 8.1

Welding and allied processes

(ISO 4063)

Welding Co-ordinator(s)

135

Qualification Name

Petri Piispanen IWS Certificate no. FI02166 Janno Ruben IWE Certificate no. NO00295

Approval Certificate No:

Original Approval

5 June 2017

HEQ0005593/4

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LRQA Verification Limited hereby certifies that the company:

Stera Technologies Oy Kaavi Varikkotie 2, 73600 KAAVI

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Stera Technologies Oy Kaavi Varikkotie 2, 73600 KAAVI

ISO 3834-2:2021 Scope of Activity

Type of products

Welded and machined components and assemblies for working vehicle, electric and lifting industry applications and welded hydraulic- and fuel oil tanks.

Product standards Customer specifications and specified standard

Parent materials groups (ISO/TR 15608)

1, 1.2, 2.2, 3.2, 8.1

Welding and allied processes

(ISO 4063)

135, 136, 212, 141

Welding Co-ordinator(s)

Name Qualification

Petri Piispanen IWS Certificate no. Fl02166 Keijo Karppi IWT Certificate no. Fl00359 Jari Toivanen IWS Certificate no. Fl01412

Approval Certificate No:

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